

ABSTRACT OF THE DISCLOSURE

There are provided a glass substrate for information recording media in which the undulations on the glass substrate surface are optimized, thus contributing to reduction of the flying height, and at the same time preventing the occurrence of head crashes and thermal asperity, and a method of manufacturing the glass substrate. At least one surface of a glass substrate is polished, and the polished at least one surface of the glass substrate is subjected to surface scrubbing using a sponge having an Asker C hardness of not less than 40 according to The Society of Rubber Industry, Japan SRIS O101.